



Material - ASME SA-494 CU5MCuC

Standard Specification for Castings, Nickel and Nickel Alloy

Group - Non-Ferrous Nickel Alloys

Sub Group - ASME SA-494 CU5MCuC Castings, Nickel and Nickel Alloy

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.050 max.		
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.	As-Cast or Annealing or Age Hardning	
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.020 max.		
Chromium	Cr %	19.500 - 23.500		
Nickel	Ni %	38.000 - 44.000		
Molybdenum	Mo %	2.500 - 3.500		
Niobium	Nb %	0.600 - 1.200	Mechanical Properties	
Copper	Cu %	1.500 - 3.500	Tensile Strength in Mpa	520 min.
Iron	Fe %	Balance	Yield Strength in Mpa	240 min.
-	-		Elongation in %	20 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
A 494 CU5MCuC	ASTM	USA	Casting	
C-NiFe30Cr20Mo3CuNb	AFNOR NF	France	Casting	
NC8826	AFNOR NF	France	Casting	
N08826	UNS	USA	Casting	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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